
Any legal issues regarding the free online movies on this website should be taken up with the actual file hosts themselves, as we're not affiliated with them. It is known that exposure to high intensity electromagnetic fields produced by a static magnetic field generator in a polarizing machine-tool for cutting ferrous materials creates within the workpiece a polarization (magnetic charge) in the direction of the static magnetic field. Thus, the static magnetic field acts to focus or sharpen the cutting edge of the chip in an expected manner. It is also known that the high intensity electromagnetic fields generated by such static magnetic field generators can produce various destructive effects such as demagnetization, induction melting, creep of ferromagnetic materials, and fluctuation of magnetic field. Further, the workpiece and machine structure may be damaged by induction heating and magnetic fluctuation. Various protective measures have been taken to prevent these destructive effects. One approach taken in the art is to use a shroud that surrounds the workpiece and is disposed in close proximity to the cutting edge. Thus, the workpiece is shielded from any destructive effects resulting from the high intensity electromagnetic fields. The use of the shroud to protect the workpiece has several disadvantages. For example, since the surface area of the shroud which is surrounding the cutting edge is larger than the workpiece, the shroud reduces the cross-sectional area of the cutting area. Thus, the cutting efficiency of the machine is reduced. Further, since an open air space is not provided between the shroud and the cutting area, the workpiece can not be cooled. In one known protective arrangement, a cooling water supply nozzle is located above the cutting zone. The nozzle is intended to draw cooling water

thereinto and spray the water downwardly onto the surface of the workpiece. Since the nozzle is located above the cutting area, it is difficult to remove the cooling water from the cutting area. Further, air inclusions may become entrained in the cooling water supply hose and thereby enter the cutting area. U.S. Pat. No. 4,054,340 describes a cooling arrangement wherein a shroud for protection of the workpiece is located above and in close proximity to a cutting zone. The shroud is fabricated of a resilient material and is shaped so as to form a seal between the shroud and the cutting edge of the workpiece. The shroud is located in

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